



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-400
Job Sheet 170122



Part No: SWA10A-400

Job Qty: 6 ea

Part Name: Thrust Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG SWA10A-400 Rev 4 IPP Rev A 18.01.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Machining-3		18-3-11
110	Mori Seiki	6 pcs	1/19/18	1/19/18	0.00	1.50	MORI NLX		18-3-11
120	QC	6 pcs	1/19/18	1/19/18	0.00	0.00	QC2		18-3-11
130	QC	6 pcs	1/19/18	1/19/18	0.00	0.00	QC8		18-3-11
140	Packaging	6 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3		18-3-11
150	QC21-SA	6 Ea	1/19/18	1/19/18	0.00	0.00	QC21		18-3-11

Part Op 110 - 1-Machine as per DWG. FB FOLIO REV: _____ DWG REV: _____ 2-Debur

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MT-BRONZE-C63000-R2.375	0	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/10/18 1:18 PM Dart.lajeunesse.marie



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Container No: S049940



Part: SWA10A-400

Job No: 170122

Serial No/Batch: S049940

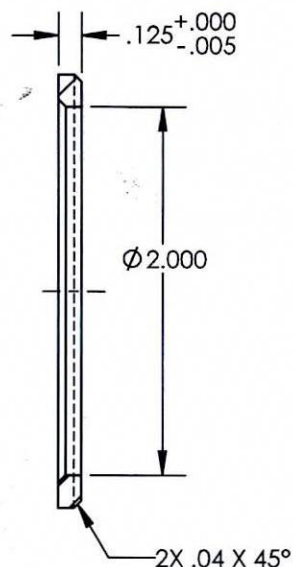
Revision: 4

Inspector:

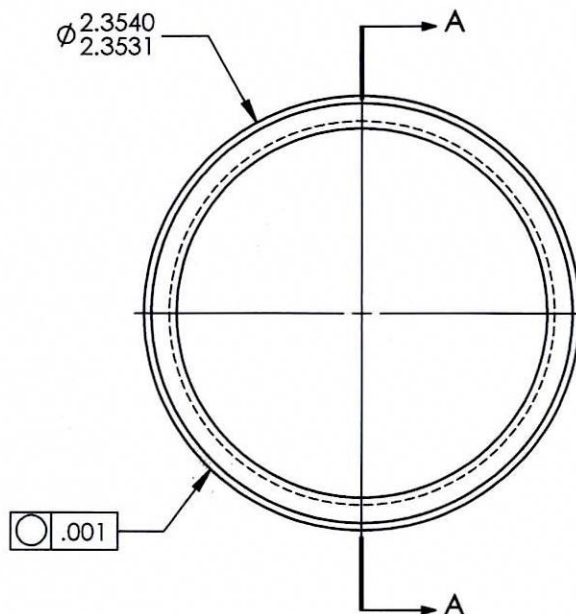
Date: 03/12/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	11/12/2012	JAG	
3		CH'D TOLERANCE ON OD FROM Ø2.352 +.003/-0.001	11/16/2012	JAG	
4	16-0249	CH'D DIM WAS 62.3538/2.3533 IS Ø2.3540/2.2331, ADDED DIM Ø .001	12/2/2016	RJC	JAG



SECTION A-A



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170122
1801-10

DART AEROSPACE	
TITLE THRUST WASHER	
DWG NO. SWA10A-400	REV 4
MAT'L AL-BRONZE 630	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 1/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-400	1	THRUST WASHER	AL-BRONZE 630	

